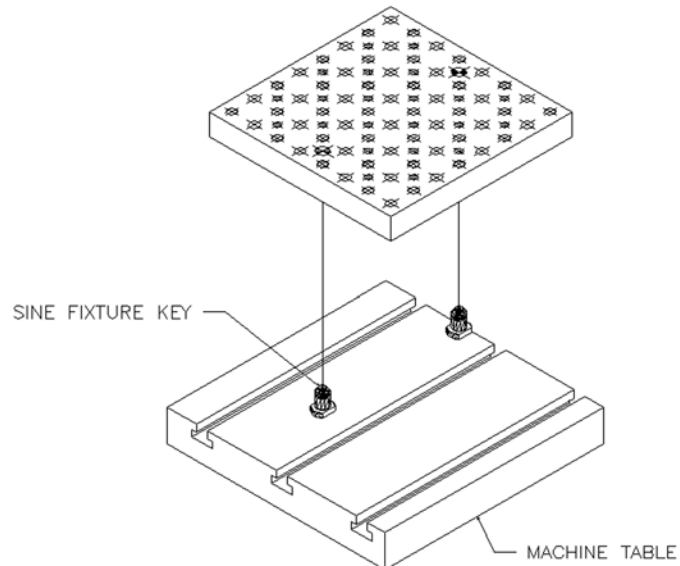
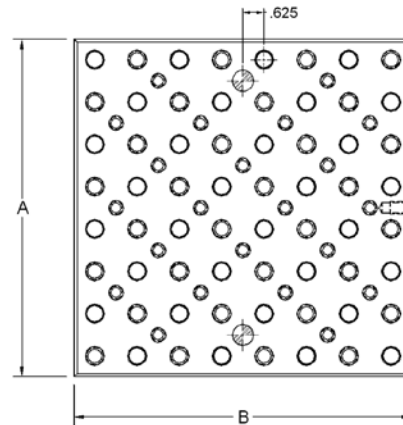
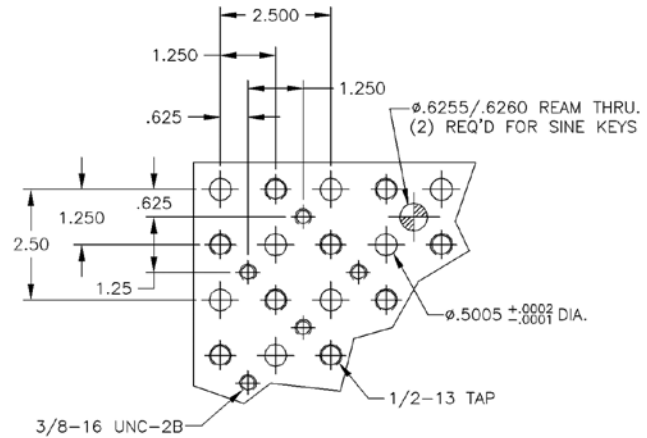
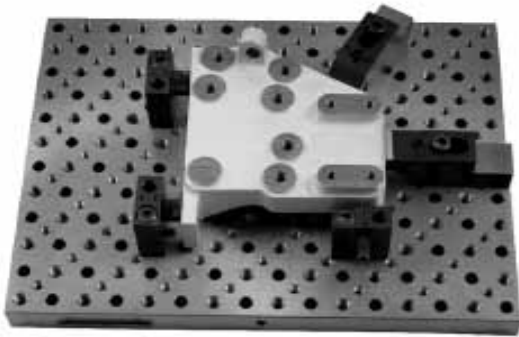


## Fixture Plates



- Extensive tapped dowel pin hole configuration provides the flexibility to accurately and quickly fixture practically any workpiece or mount any vise.
- Fixture plates consist of alternating 1/2" dowel pin holes for workpiece location, along with 1/2" and 3/8" tapped holes for clamping.
- Can be accurately located on machine tables by utilizing two reamed 5/8" centerline sine key holes.
- Non-standard sizes and mounting configurations are available and will be quoted upon request – otherwise, mounting holes must be added by the customer.
- TE-CO supports these products with a full line of tooling components for your fixturing needs (pages 2-70).
- Hoist rings are also available for proper material handling (pages 139-159).

### Material Tolerances:

- C1119 Steel or equivalent
- Blanchard ground flat and parallel to .002 in 12"
- Tapped holes on location  $\pm .005$
- Dowel holes on location  $\pm .001$
- All plates are 1.2" thick

Part No.	A	B	Approx. Weight
25020	10	10	34 lbs.
25021	15	10	51 lbs.
25022	20	15	102 lbs.
25023	20	20	136 lbs.