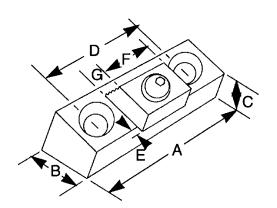


TOOLING COMPONENTS

Compact Toe Clamp



- Positive down force
- Cam action
- Clamp base should be Installed in a slot to retain location
- Mounting screws included
- Available in three sizes
- Clamps can be used in series
- Clamp base provides for higher clamping – height is determined by depth of slot



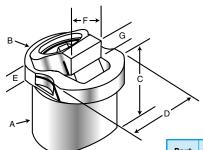
Par No		Total Distance of Movement	•	Mounting Screws	Α	В	c	D	E*	F	G
3523	0 MB-6	.050	3/16	5/16-18 x 3/4 LH	1.70	.75	.50	1.00	.090	.75	.25
3523	1 MB-8	.100	5/16	3/8-16 x 3/4 LH	2.12	1.00	.45	1.32	.110	1.00	.38
3523	2 MB-10	.100	3/8	1/2-13 x 1 1/4 SHCS	2.95	1.50	.99	2.00	.130	1.50	.50

^{*&}quot;E" is the distance needed between the front of the clamp base & the workpiece.

Dyna-Force Clamp

- Incredible clamping and hold down power
- Low profile, compact design
- High quality stainless steel construction
- Easy to install
- Smooth or serrated
- Available in five sizes







Part No.	Clamp Travel	Drive Screw	Key Size	Clamp Jaw** & Hardiness	A *	В	С	D	E	F	Min G	Opt G	Max G
35240	2.0	6mm	5mm	smooth 34RC	20.00	24.90	19.00	19.90	4.50	13.50	3.25	5.00	6.75
35241	2.0	6mm	5mm	serrated 44RC	20.00	24.90	19.00	19.90	4.50	13.50	3.25	5.00	6.75
35242	2.2	8mm	6mm	smooth 34RC	25.00	29.90	24.00	24.90	5.00	15.00	4.50	6.50	8.35
35243	2.2	8mm	6mm	serrated 44RC	25.00	29.90	24.00	24.90	5.00	15.00	4.50	6.50	8.35
35244	3.8	10mm	8mm	smooth 34RC	30.00	37.90	29.00	29.90	7.00	20.00	4.50	7.50	10.75
35245	3.8	10mm	8mm	serrated 44RC	30.00	37.90	29.00	29.90	7.00	20.00	4.50	7.50	10.75

^{*&}quot;A" is body diameter

^{**}Smooth jaw only will have relief cut