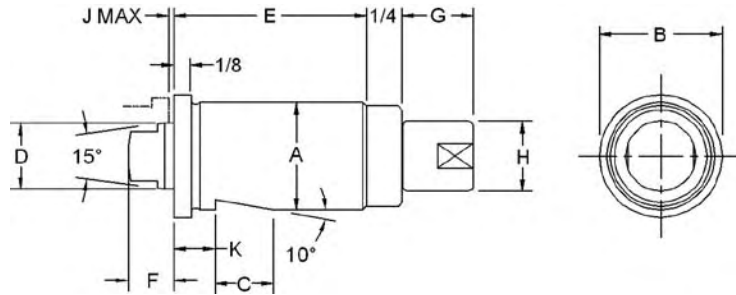


Taper Index Plungers

Finished and Unfinished Ground



- For material information, contact TE-CO
- Many sizes conform to TCMAI standards
- Bushing not included – order separately (see below)



Finished Ground

Part No.	A*	B	C	D	E	F	G	H	J	K	Lbs.**	Use with Bushing No.	Wt. (lbs/100 pcs)
54900	.7518/.7515	7/8	7/16	1/2	1-3/8	5/16	1/2	1/2	3/32	5/16	22	54970	22
54902	1.1268/1.1265	1-1/4	9/16	3/4	2	3/8	3/4	3/4	1/8	3/8	48	54972	67
54904	1.5022/1.5018	1-5/8	11/16	1	2-1/4	3/8	1	1	1/8	7/16	68	54974	135

Unfinished Ground

Part No.	A*	B	C	D	E	F	G	H	J	K	Lbs.**	Use with Bushing No.	Wt. (lbs/100 pcs)
54901	.770/.765	7/8	7/16	1/2	1-3/8	5/16	1/2	1/2	3/32	5/16	22	54971	22
54903	1.145/1.140	1-1/4	9/16	3/4	2	3/8	3/4	3/4	1/8	3/8	48	54973	67
54905	1.520/1.515	1-5/8	11/16	1	2-1/4	3/8	1	1	1/8	7/16	68	54975	135

*For proper installation use nominal drill diameter
 **Approximate poundage required to completely retract plunger.

Taper Index Bushings

Finished and Unfinished Ground

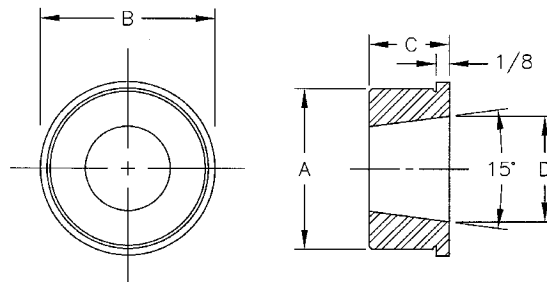


Finished Ground

Part No.	A*	B	C	+0.002 -0.000 D	Wt. (lbs/100 pcs)
54970	.7518/.7515	7/8	1/2	0.483	5
54972	1.1268/1.265	1-1/4	5/8	0.738	12
54974	1.5022/1.5018	1-5/8	3/4	0.988	25

Unfinished Ground

Part No.	A*	B	C	+0.002 -0.000 D	Wt. (lbs/100 pcs)
54971	.770/.765	7/8	1/2	0.483	5
54973	1.145/1.140	1-1/4	5/8	0.738	12
54975	1.520/1.515	1-5/8	3/4	0.988	25



*For proper installation use nominal drill diameter