

## Tapped Hole Location Gages

- Material:
  - Body: 52100 Steel
  - Collar: 12L14 Steel
- Black oxide finish on collar only
- Two piece construction
- Use to accurately measure the distance between two tapped holes in a workpiece
- Shaft size is the same diameter on all gages to simplify calculation of the hole spread
  - All diameters are concentric within .0002 T.I.R.
- English:
  - Thread Class: 3A
  - Left-hand thread, helicoil, or other non-standard gages quoted upon request
- Metric:
  - Thread Class: 6G
  - ISO metric fine pitch thread, left-hand thread, helicoil, or other non-standard gages quoted upon request



Part No.	Thread A	Dia. B	Dia. C*	D	E	Weight (lbs/100pcs)
10321	6-40	5/16	.2500	7/8	1/4	1
10309	10-32	5/16	.2500	7/8	1/4	1
10310	1/4-28	3/8	.2500	1	3/8	2
10311	5/16-24	1/2	.2500	1	3/8	3
10312	3/8-24	1/2	.2500	1	3/8	3
10313	7/16-20	7/8	.2500	1	3/8	4
10314	1/2-20	7/8	.2500	1	3/8	6
10315	5/8-18	7/8	.2500	1	3/8	6

\*C Diameter: +.0002/-0.000

## UNC Sizes

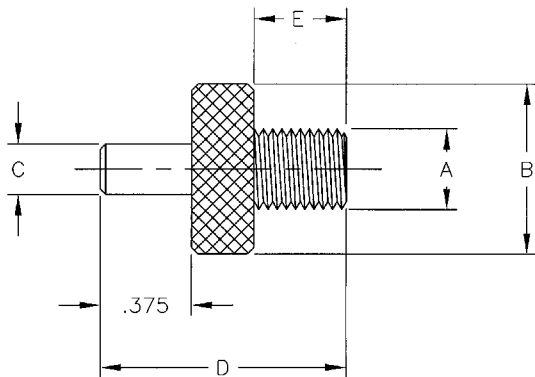
Part No.	Thread A	Dia. B	Dia. C*	D	E	Weight (lbs/100pcs)
10317	2-56	5/16	.2500	7/8	5/16	1
10318	4-40	5/16	.2500	7/8	5/16	1
10319	5-40	5/16	.2500	7/8	5/16	1
10320	6-32	5/16	.2500	7/8	5/16	1
10322	8-32	5/16	.2500	7/8	5/16	1
10301	10-24	5/16	.2500	7/8	5/16	1
10302	1/4-20	3/8	.2500	1	3/8	3
10303	5/16-18	1/2	.2500	1	3/8	3
10304	3/8-16	1/2	.2500	1	3/8	3
10305	7/16-14	7/8	.2500	1	3/8	4
10306	1/2-13	7/8	.2500	1	3/8	6
10307	5/8-11	7/8	.2500	1	3/8	6
10330	3/4-10	1	.2500	1-1/8	1/2	12

\*C Diameter: +.0002/-0.000

## Metric Sizes

Part No.	Thread A	Dia. B	Dia. C*	D	E	Weight (lbs/100pcs)
11101	M1.6 x .35	7.95	6.35	22	6.35	0.90
11103	M2.0 x .40	7.95	6.35	22	6.35	1.00
11105	M2.5 x .45	7.95	6.35	22	6.35	1.00
11107	M3.0 x .50	7.95	6.35	22	6.35	1.00
11109	M4.0 x .70	7.95	6.35	22	6.35	1.00
11111	M5.0 x .80	9.53	6.35	22	6.35	1.40
11113	M6.0 x 1.00	9.53	6.35	22	6.35	1.50
11121	M8.0 x 1.25	12.7	6.35	28	12.70	2.70
11123	M10 x 1.50	12.7	6.35	28	12.70	4.50
11125	M12 x 1.75	22.23	6.35	28	12.70	5.50
11127	M16 x 2.0	22.23	6.35	28	12.70	7.50
11129	M20 x 2.50	25.4	6.35	28	12.70	12.00

\*C Diameter: +.0002/-0.000



## English Tapped Hole Location Gage Kits

- Each kit includes a wooden storage box
- Special kits can be assembled to meet your requirements.



### UNF Kit

Part No.	Weight (lbs/kit)	Thread	2 Each
10316	1	10-32	10309
		1/4-28	10310
		5/16-24	10311
		3/8-24	10312
		7/16-20	10313
		1/2-20	10314
		5/8-18	10315

### UNC Kit

Part No.	Weight (lbs/kit)	Thread	2 Each
10308	1	10-24	10301
		1/4-20	10302
		5/16-18	10303
		3/8-16	10304
		7/16-14	10305
		1/2-13	10306
		5/8-11	10307

Part No.	Weight (lbs/kit)	Thread	2 Each
10323	1	2-56	10317
		4-40	10318
		5-40	10319
		6-32	10320
		6-40	10321
		8-32	10322