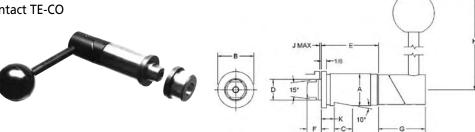
TOOLING COMPONENTS



Rotary Cam Operated Taper Index Plungers

Finished and Unfinished Ground

- For material information, contact TE-CO
- Many sizes conform to TCMAI standards
- Bushing not included see page 53
- Vertical cam allows for quick vertical motion



Finished Ground

Part No.	A*	В	С	D	E	F	G	Н	J	K	Use with Bushing No.	Wt. (lbs/100 pcs)
54920	.7518/.7515		7/16	1/2	1-3/8	5/16	1-1/8	3	3/32	5/16	54970	35
54922	1.1268/1.1265		9/16	3/4	2	3/8	1-1/2	3-1/2	1/8	3/8	54972	91
54924	1.5022/1.5018		11/16	1	2-1/4	3/8	1-7/8	4-1/2	1/8	7/16	54974	184

Unfinished Ground

Part No.	A*	В	С	D	E	F	G	Н	J	К	Use with Bushing No.	Wt. (lbs/100 pcs)
54921	.770/.765	7/8	7/16	1/2	1-3/8	5/16	1-1/8	3	3/32	5/16	54971	35
54923	1.145/1.140	1-1/4	9/16	3/4	2	3/8	1-1/2	3-1/2	1/8	3/8	54973	91
54925	1.520/1.515	1-5/8	11/16	1	2-1/4	3/8	1-7/8	4-1/2	1/8	7/16	54975	184

^{*}For proper installation use nominal drill diameter

Vertical Cam Operated Taper Index Plungers

Finished and Unfinished Ground

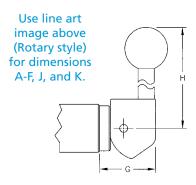
• For material information, contact TE-CO

Many sizes conform to TCMAI standards

Bushing not included – see page 53

 Vertical cam allows for quick vertical motion





Finished Ground

Part No.	A*	В	С	D	E	F	G	н	J	К	Use with Bushing No.	Wt. (lbs/100 pcs)
54930	.7518/.7515	7/8	7/16	1/2	1-3/8	5/16	1		3/32	5/16	54970	32
54932	1.1268/1.1265	1-1/4	9/16	3/4	2	3/8	1-5/16		1/8	3/8	54972	90
54934	1.5022/1.5018	1-5/8	11/16	1	2-1/4	3/8	1-7/16		1/8	7/16	54974	163

Unfinished Ground

Part No.	A*	В	С	D	E	F	G	Н	J	К	Use with Bushing No.	Wt. (lbs/100 pcs)
54931	.770/.765	7/8	7/16	1/2	1-3/8	5/16	1		3/32	5/16	54971	32
54933	1.145/1.140	1-1/4	9/16	3/4	2	3/8	1-5/16		1/8	3/8	54973	90
54935	1.520/1.515	1-5/8	11/16	1	2-1/4	3/8	1-7/16		1/8	7/16	54975	163

^{*}For proper installation use nominal drill diameter