ReLock Vise System Overview

ACCUSNAP/QUICKCHANGE PARALLELS
AccuSnap and QuickChange Parallels are designed for a multitude of setup variations when you need to position a workpiece between hardened jaws. AccuSnap parallels snap in and out of the AccuSnap Master Jaws in seconds. QuickChange parallels slide into position via a dovetail slot & gib.

ACCUSNAP/QUICKCHANGE MACHINABLE FIXTURE JAWS
AccuSnap and QuickChange Machinable Fixture Jaws can be customized quickly to fixture a wide array of workpieces. The jaws snap or slide in and out of the master jaws in seconds. Available in either aluminum or pre-hardened steel.

SNAPLOCK CARRIER JAWS
SnapLock Carrier Jaws allow mounting of AccuSnap and QuickChange Master Jaws by using an industry standard bolt size and pattern. Carrier jaws snap on or off the SnapLock knuckles in seconds.

SINGLE STATION CONVERSION PLATE
The Single Station Conversion Plate quickly converts the ReLock from double station to single station vise for larger workpieces.

UNIVERSAL WORKSTOP
The Universal Workstop easily mounts to the side of the ReLock in numerous positions. Optional extension is available for larger workpieces.

ACCUSNAP MODULAR WORKSTOPS
AccuSnap Modular Workstops quickly mount to parallels in many different positions. As many as three stops can be mounted to a single parallel to accommodate multi-piece setups.

ACCUSNAP WORKSTOP PRESETTING GAUGE
The AccuSnap Workstop Presetting Gauge, in combination with a standard micrometer, allows you to precisely preset your modular workstop positions in relation to the X,Y, and Z machine datums.

SNAPLOCK REVERSIBLE MACHINABLE FIXTURE JAWS
SnapLock Machinable Fixture Jaws are the most versatile method of fixturing on the ReLock System. Customizing options are endless. Jaws can be machined on two faces for additional set-up. Manufactured from high quality aluminum.

SNAPLOCK FIXTURE PLATE
Ideal for a wide variety of fixturing applications, such as holding many small parts or parts with difficult clamping or locating requirements. Fixture Plates can be attached or removed in seconds and are offered in two widths. Manufactured from high quality aluminum.